



1. SUBSTRATE
2. MINIMUM 6"X 6" 1/8" STEEL PLATE MECHANICALLY ATTACHED TO SUBSTRATE WITH LAG BOLTS OR THRU DECK BOLTS
3. STRUCTURAL MEMBER OR WOOD OR STEEL BACKING
4. MINIMUM 3/4" RISER PIPE WELDED TO PLATE
5. STANDARD PIPE CAP THREADED ONTO PIPE RISER
6. CHAIN LINK WELDED TO PIPE CAP
7. TURNBUCKLE TO PIPE RISER AND CABLE
8. SPRAYED POLYURETHANE INSULATION (TECH GUARD)
9. TECH GUARD COATING (PRO-TECH)



GUY WIRE STANCHION (DWG. 14)

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DRAWN BY:	DATE:	APPROVED:
SCALE:	PROJECT NO:	DRAWING NO.